

# Early Shutdown of GWF Coke Plants

***Canary in the Coal Mine or Just More  
Crazy California?***

# DHN background



## ▶ Educational Background

- BSME Iowa State University
- MBA San Diego State University
- Registered Professional Mechanical Engineer in California

## ▶ ~ 40 years of Experience

- 1 / 3 with Investor Owner Utilities
- 2 / 3 with Independent Energy Producer
- Technologies:
  - Nuclear
  - Fossil: Coal, LSFO/Natural Gas and Petroleum Coke
  - and Renewables: Geothermal, Biomass and Solar

## ▶ Lived in California since 1976

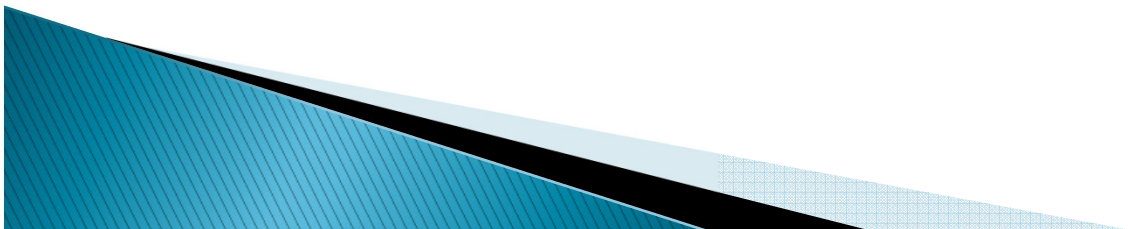
# GWF Background

- ▶ Started in early 1980's as a part of Allied Signal with a focus on employing technology to cleanly combust difficult fuels
- ▶ 3 Distinct Businesses
  - Petroleum Coke Power Plants (130MW)
  - Natural Gas Power Plants (500MW)
  - Solar Power Plant Development (125MW)
- ▶ All GWF businesses located in Northern California



# Pet Coke Plant Background

- ▶ Started up 1<sup>st</sup> plant in late 1989, last of 6 plants on line in 1991
- ▶ All of the plants have operated on 100% petroleum coke for the past 20+ years
  - FERC QF certification as Small Power Producer, Waste Fuel
- ▶ Technology: Fluid bed combustors with limestone injection for SO<sub>2</sub> control, Ammonia injection for Nox control, baghouse for particulate control
- ▶ Fuel source: Pet coke is a by product of crude oil refining process, and as such the coke from each refinery is unique, as well as being dependent on that refinery's crude slate (*which changes over time, unpredictably*)
  - Types: Delayed, fluid and flexicoke
  - Fuel Quality: 95+% C, 14,500B/lb Sulfur: 0.5% – 5% Ni and Vn 500–2,000ppm



# Highly Successful

- ▶ Overall Capacity Factors of 95%+ over decades of operations, producing 1,000,000 MWh Annually
- ▶ Summer peak Capacity Factor's of 99%+
- ▶ Environmental performance was excellent: complying with stringent BAAQMD and SJVAPCD standards
- ▶ 100% recycling of combustion by products
  - Produced synthetic gypsum as a substitute for natural gypsum in cement kilns
- ▶ Located in dense neighborhoods in Bay Area, so clean operations was key success factor



# Change in the California Winds As **Y2K** faded from Memory...

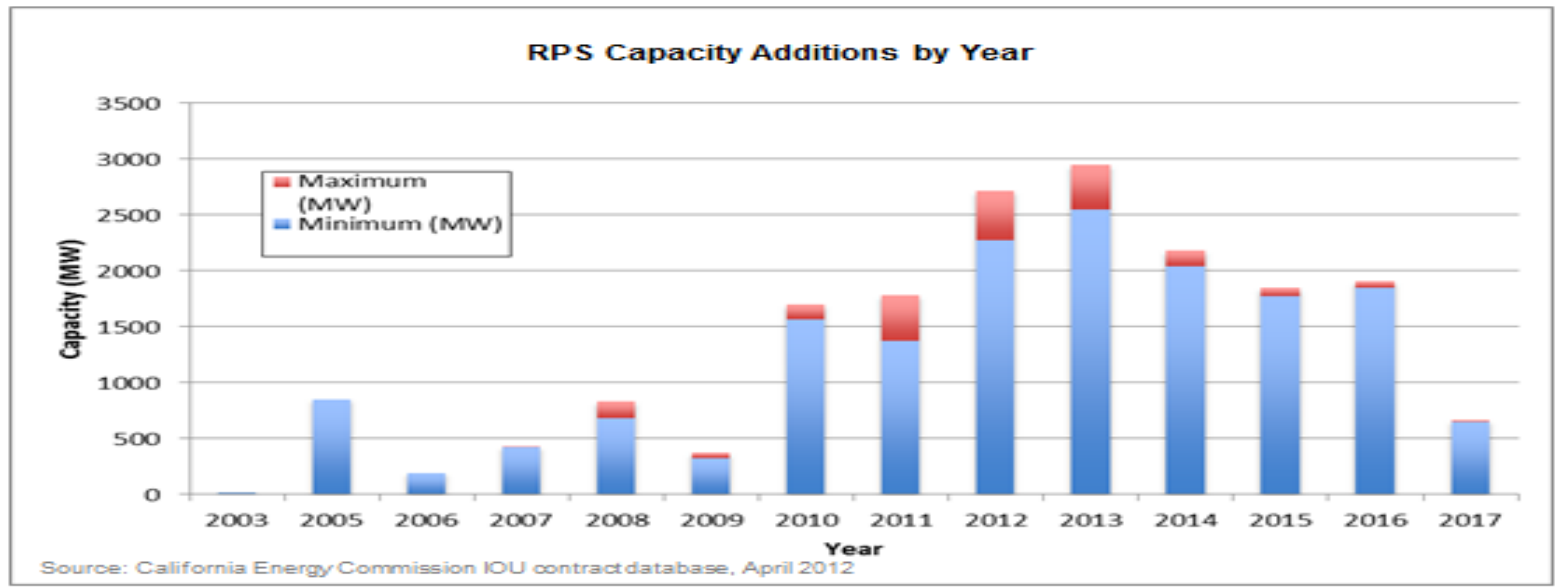
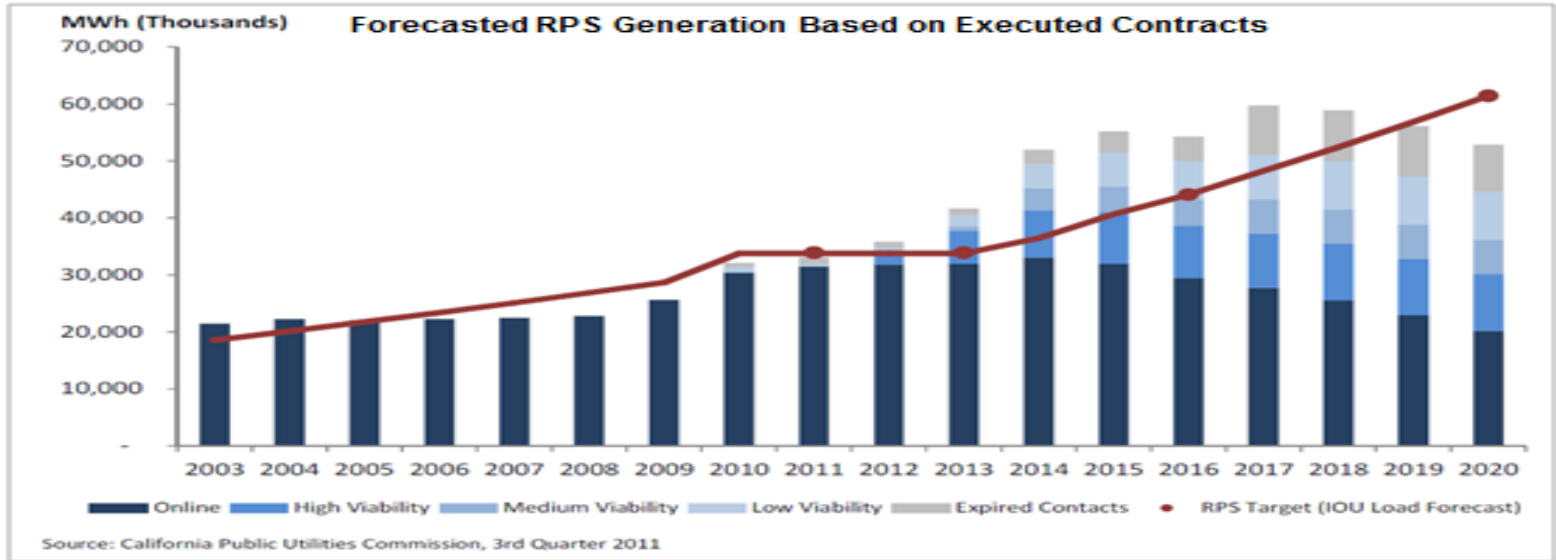
## ▶ *California's GHG Leadership*

- AB32: Passed in 2006 and signed by Governor Schwarzenegger with a target of 1990 GHG levels by 2020
- Cap & Trade with a price on Carbon, starts in 2013 (*no exemption for byproducts like pet coke*)
- SB1358 set a standard Maximum Carbon Intensity Standard of 1,100 lbs CO<sub>2</sub>/MWh for new or extended base load PPA's (passed in 2006)
  - Effectively *eliminates in state and imports from coal & pet coke* unless CO<sub>2</sub> is captured and sequestered, since **coal and coke emit over 2,000lbs CO<sub>2</sub>/MWh**

## ▶ *33% of All California Electricity produced must be generated by Renewable Energy by **2020***

- From ~10% in 2010 to 33% in 2020 means the addition of **~40,000 MW's of NEW Renewable Capacity**
- Most of it is intermittent, either wind or solar, challenging grid frequency and stability

# California's 33% RPS by 2020



# Imagine A Pet Coke Power Plant Coming to California for a Power Plant Interview...

- ▶ Are you Energy Efficiency?
- ▶ Are you Renewable?
- ▶ Are you Fossil?
  - Do you play well as a support to your *much smarter, more attractive*, fellow renewable power plant, and be “unseen” until need?
  - What does your **environmental footprint** look like?
    - Are you more like Bigfoot or Littlefoot?





# Desirable Attributes of a Fossil California Power Plant

- ▶ Low GHG Intensity
- ▶ Highly Flexible: Support Renewables
  - Multiple Starts per Day
  - Quick Start
  - Wide Load Range
  - Off, unless needed
- ▶ Low Criteria Emissions (SO<sub>x</sub>, NO<sub>x</sub>, PM<sub>10</sub>)
  - including mobile emission sources to support the plant
- ▶ Low Water Use
- ▶ No Solid Waste Products
- ▶ Low Cost
- ▶ Low labor Intensity

# Job Interview:

## *Scoring Sheet*

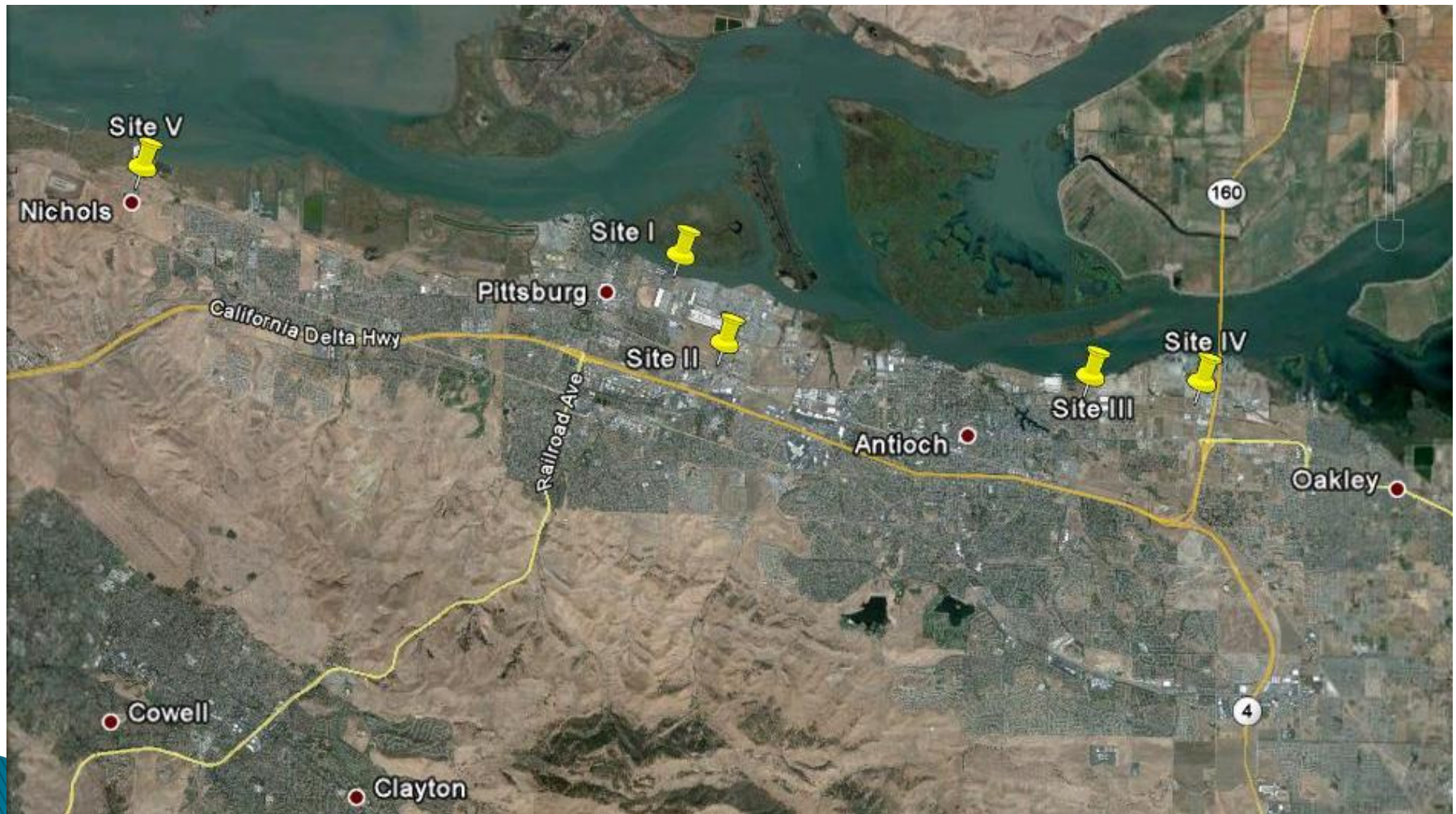


|                                 | Pet Coke    | NG CT/CC |   |
|---------------------------------|-------------|----------|---|
| Low GHG Intensity (tonnes/MWh)  | 1.2         | 0.4–0.6  | ✓ |
| Highly Flexible                 | No          | Yes      | ✓ |
| Multiple Starts per Day         | No          | Yes      | ✓ |
| Quick Start                     | No          | Yes      | ✓ |
| Wide Load Range                 | No          | Yes      | ✓ |
| Dispatchable                    | No          | Yes      | ✓ |
| Low Criteria Emissions (lb/MWh) | 1.6         | 0.2      | ✓ |
| Low Water Use (gal/MWh)         | 700         | 8        | ✓ |
| No Solid Waste Products         | 80,000 tons | No       | ✓ |
| Low Cost (Variable w/GHG)       | No          | Yes      | ✓ |
| Labor Intensive                 | Yes         | No       | ✓ |

# Which Plant Got Hired?



# GWF Delta QF Power Plants



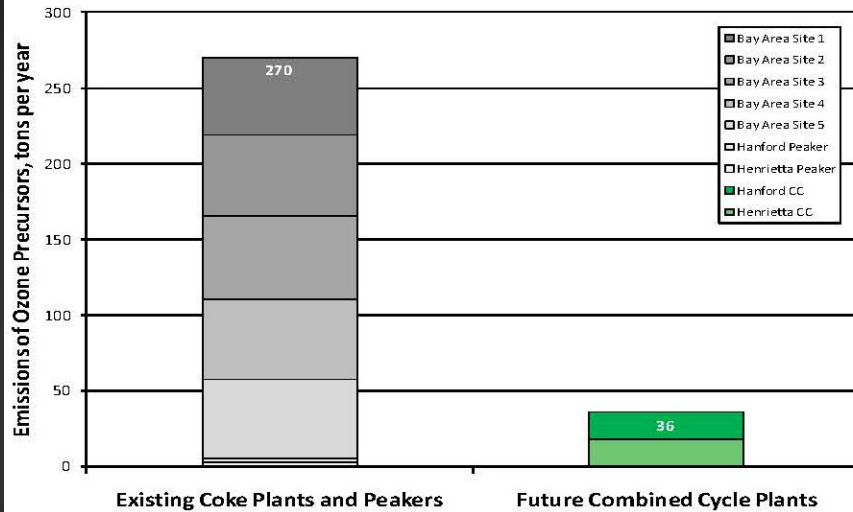
# GWF Clean Power Initiative Environmental Benefits\*

- ▶ Reduce by 2/3 almost 5% of PG&E's GHG emissions
- ▶ Reduce by 2/3 approximately 2.1% of statewide electric sector GHG emissions
- ▶ Reduction of criteria emissions from GWF power plants by 90%
- ▶ Reduction of water usage by 80% (saving 1,500 acre-ft/year) from Sacramento-San Joaquin Delta – a fragile ecosystem critical to the state's water supply
- ▶ Improved overall efficiency of electric system results in further emission reductions
- ▶ Enhanced ability to accommodate new renewable resources
- ▶ Compliance with SB 1368 emission levels across GWF fleet
- ▶ Improved air quality benefits in industrialized Contra Costa area

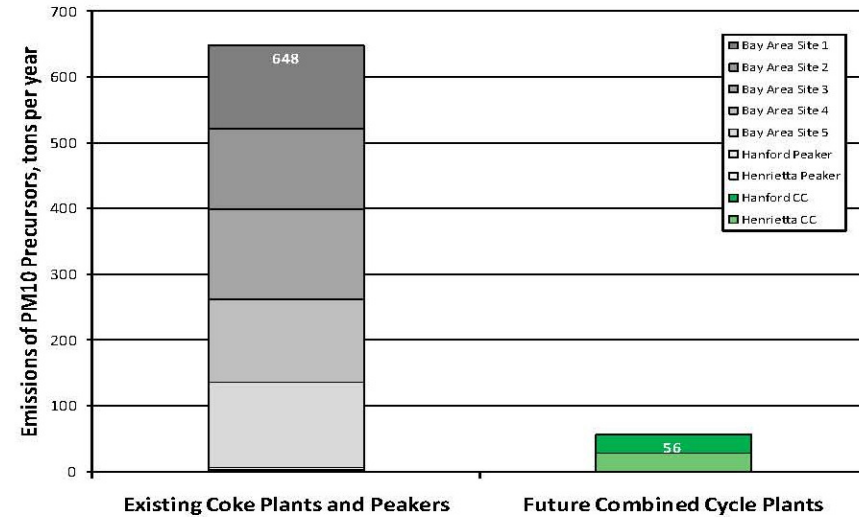
\* Note: Environmental Benefits are calculated based on the same number of MW-hrs generated “before” and “after”

# Environmental Benefits

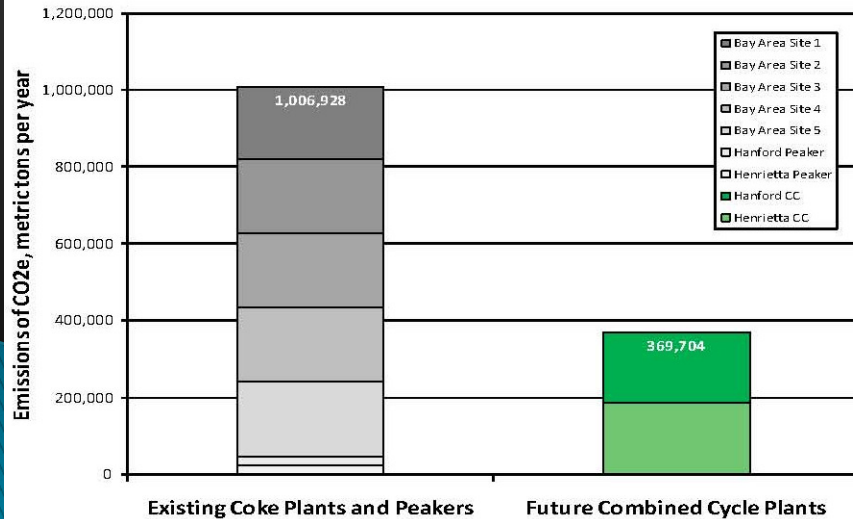
**Comparison of Current and Future Emission Rates:  
Ozone Precursors, Tons/Year**



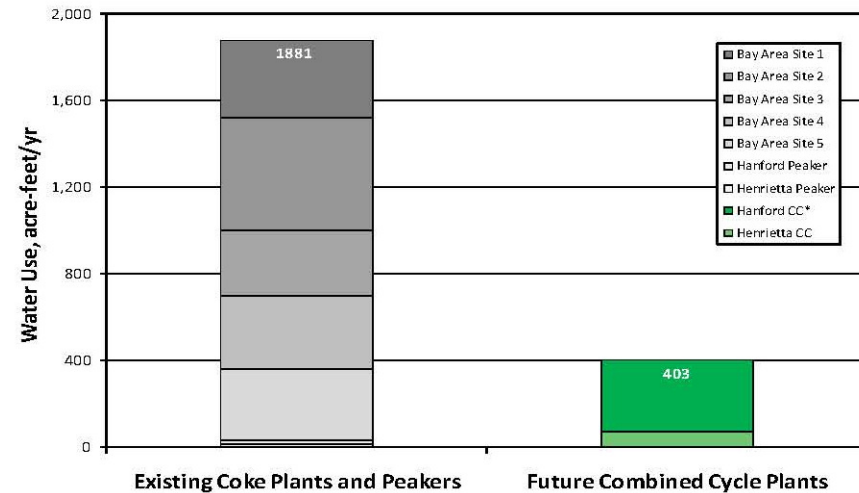
**Comparison of Current and Future Emission Rates:  
PM10 Precursors, Tons/Year**



**Comparison of Current and Future Emission Rates:  
Greenhouse Gases, Metric Tonnes/Year**



**Comparison of Current and Future Water Use:  
Acre-Feet/Year**



\* Hanford combined cycle plant will use existing Hanford LP wet cooling tower

# Initiative Approved!

- ▶ Application submitted to the California Public Utilities Commission on 7/26/2011 to implement the shutdown of GWF's pet coke plants
- ▶ Application unanimously approved on 2/16/2012
- ▶ The pet coke plants were taken out of service permanently after the CPUC Decision after 20+ years of successful operations

# Was This A Net GHG Savings?

## What do you think?

- ▶ *In California, the 1,000,000 MWh of pet coke electrical production is being replaced by natural gas at the margin*
- ▶ *In Asia (likely market for the 300,000 tons of pet coke that is now available); the pet coke as a by product will be priced to move and will displace coal, reducing the demand for coal from Australia*
- ▶ ***Is the net effect a replacement of coal with NG, which is a significant reduction of GHG?***



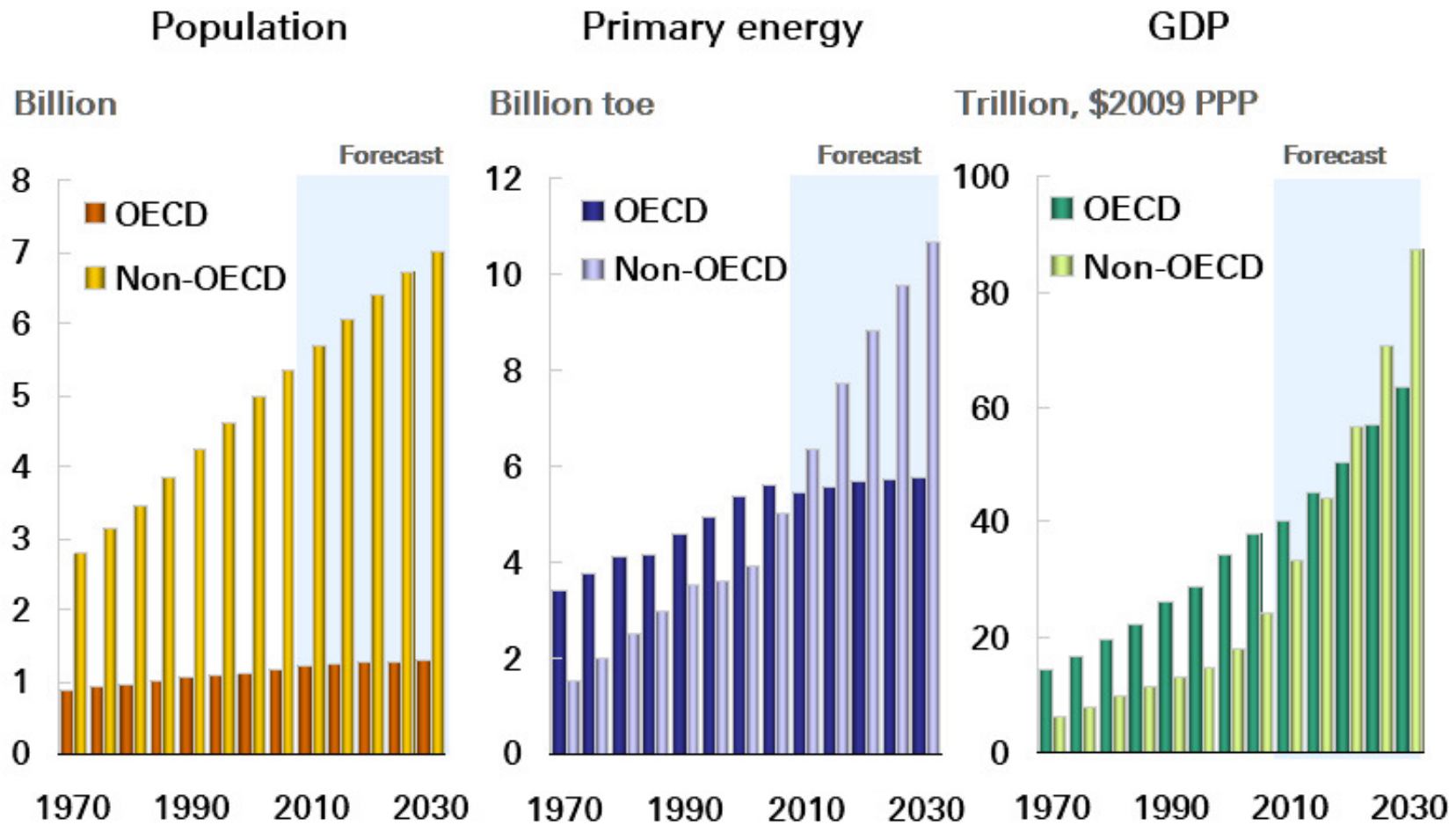
## What Does This Mean to Other 47 States?

*That depends....*

- ▶ What will the price of Natural Gas be in 5 years?
  - Is the use of fracking processes constrained?
  - How much Natural Gas is exported?
  - How much coal electric generation is replaced by gas, thereby raising Natural Gas Demand
  - What happens with existing nuclear in the US?
- ▶ What are the environmental costs for coal, including GHG, air emissions and solid waste?
- ▶ Liabilities associated with coal?
- ▶ Difficult Permitting for New Coal Plants?
- ▶ Does CO<sub>2</sub> removal & Sequestering become economically feasible?



# The world we live in...



What do these 2 cars  
have in common?



THANK YOU!