

Advanced Manufacturing Office Trends in CHP

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AMO CHP Team, Technical Partnerships

June 8, 2021

U.S. DEPARTMENT OF
ENERGY

Office of
ENERGY EFFICIENCY &
RENEWABLE ENERGY



DOE Priorities: Deploying the Clean Energy Revolution

BIDEN ADMINISTRATION CLIMATE GOALS

A carbon pollution-free power sector by 2035
Net-zero emissions by 2050



Make basic
science
breakthroughs



Turn that science
into deployable
technologies



Fund deployment
of clean energy
technologies

- **CREATE GOOD-PAYING JOBS**
associated with the fast-growing global market for products that reduce carbon emissions
- **COMMIT TO RACIAL JUSTICE**
and target disadvantaged communities for new clean energy investments, jobs, and businesses
- **ENCOURAGE ROBUST COLLABORATION**
across the federal government, the fifty states, and the private sector

Industrial Organization Network (ION)

Goal:

A program that promotes deeper engagement between AMO and non-manufacturing industrial community

- Open to trade associations, NGOs, vendors, utilities
- Partners inform AMO Technical Partnership programs and receive recognition



CHP TAPs: Current Engagement

Program Activities

- Deliver trainings to stakeholder groups and associations
- Participate in end-user networks and organization events
- All activities are tracked and recorded by CHP TAPs
- Packaged CHP Accelerator has 12 utility partners

Target Audience

- Utilities, SEOs, and regional trade associations

Benefits

- Increased awareness of CHP TAP resources and TA opportunities
- Networking with companies and organizations interested in CHP
- Higher adoption of CHP across different sectors

| CHP TAP Stakeholder Activities (FY19-20) | Total |
|--|-------|
| Engineer/Developer Education | 26 |
| Interconnection | 2 |
| Legislation | 20 |
| Permitting | 5 |
| Portfolio Standard | 7 |
| Resiliency | 21 |
| Standby Rates | 9 |
| State Energy Plan | 65 |
| Utility CHP Program | 30 |
| Utility Ownership | 3 |
| Other | 37 |
| Total | 225 |

DOE CHP Technical Assistance Partnerships



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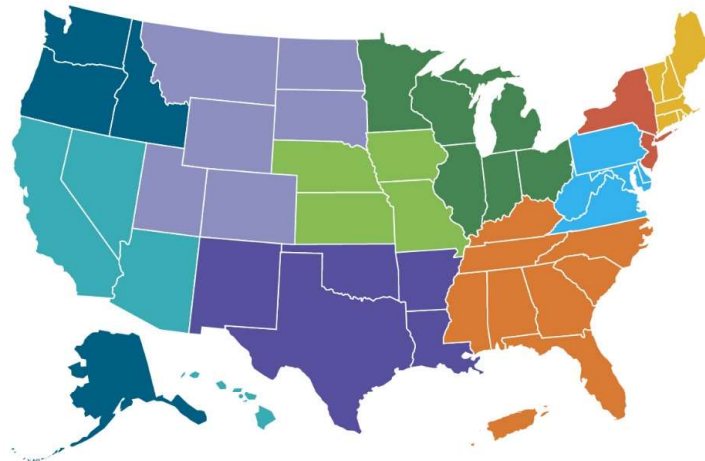
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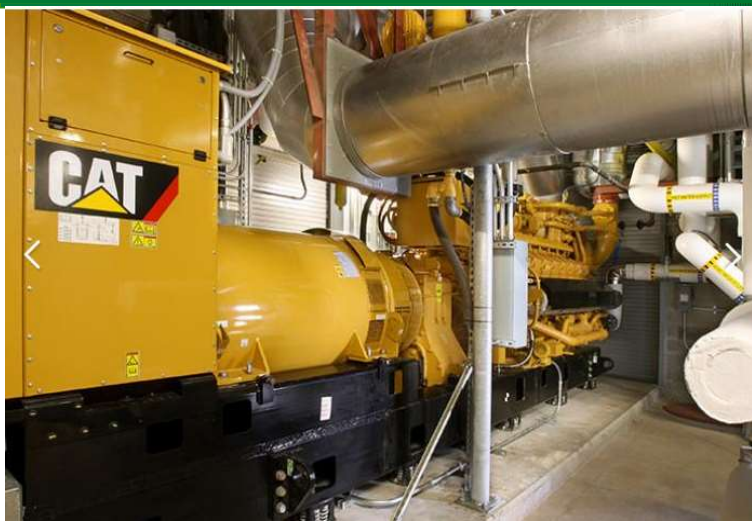
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CHP Technical Assistance Partnerships Highlights:



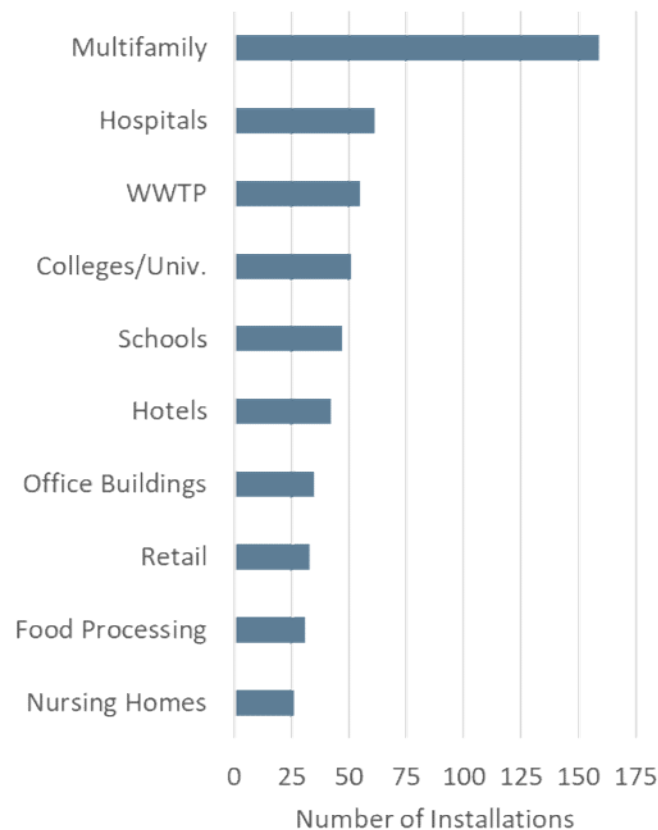
FREE CONSULTATION AND TECHNICAL ASSISTANCE

- 10 regional CHP demonstration projects across the country.
- Fact-based information to assist with transitioning CHP technologies throughout the U.S.
 - CHP ownerships
 - CHP engagement
 - CHP services
 - CHP financing
 - CHP and natural gas supplier interfaces
 - CHP practice policies
- eCatalog of CHP systems
 - CHP systems available
 - <https://chp.ecatalog.lbl.gov/>

CHP Market Trends – The Last Five Years

- Growing activity in non-traditional CHP markets (light industrial, commercial, institutional, multi-family) – 88% of installs
- Move toward smaller CHP installations – recip engines and microturbines make up 77% of installs
- Increase in packaged CHP system offerings
- Natural gas continues to be the dominant fuel - 67% of new capacity
- Renewable fuels increasing – 12% of new projects
- Resilience a key driver in critical infrastructure applications and microgrids
- Increasing interest in hybrid systems that integrate CHP with renewables and energy storage
- Growing push back on natural gas CHP

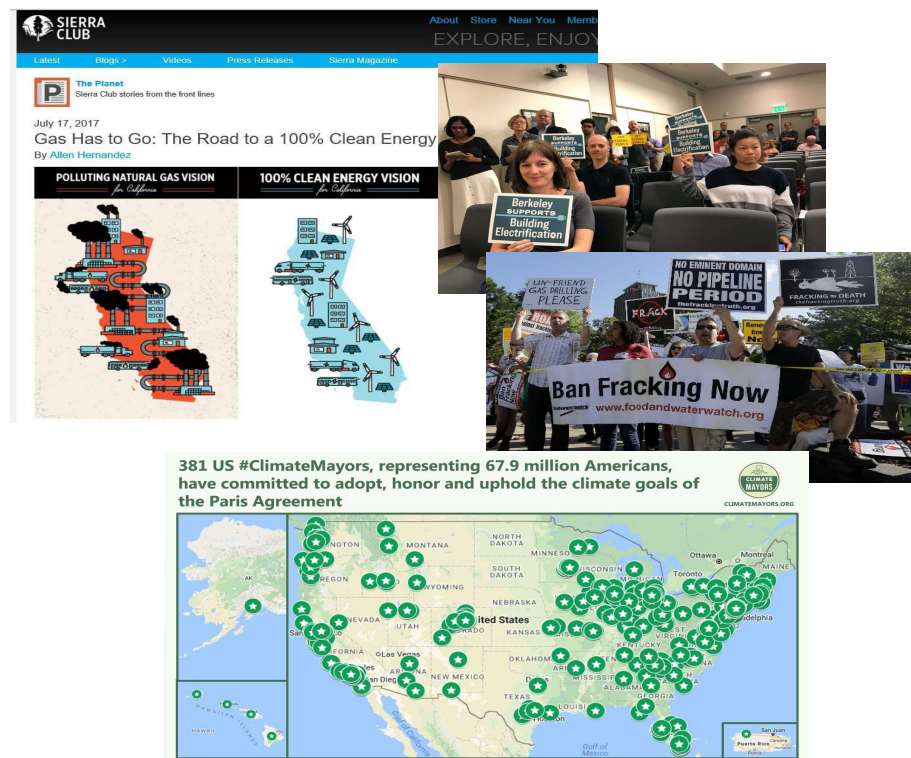
Top CHP Applications 2015-2019



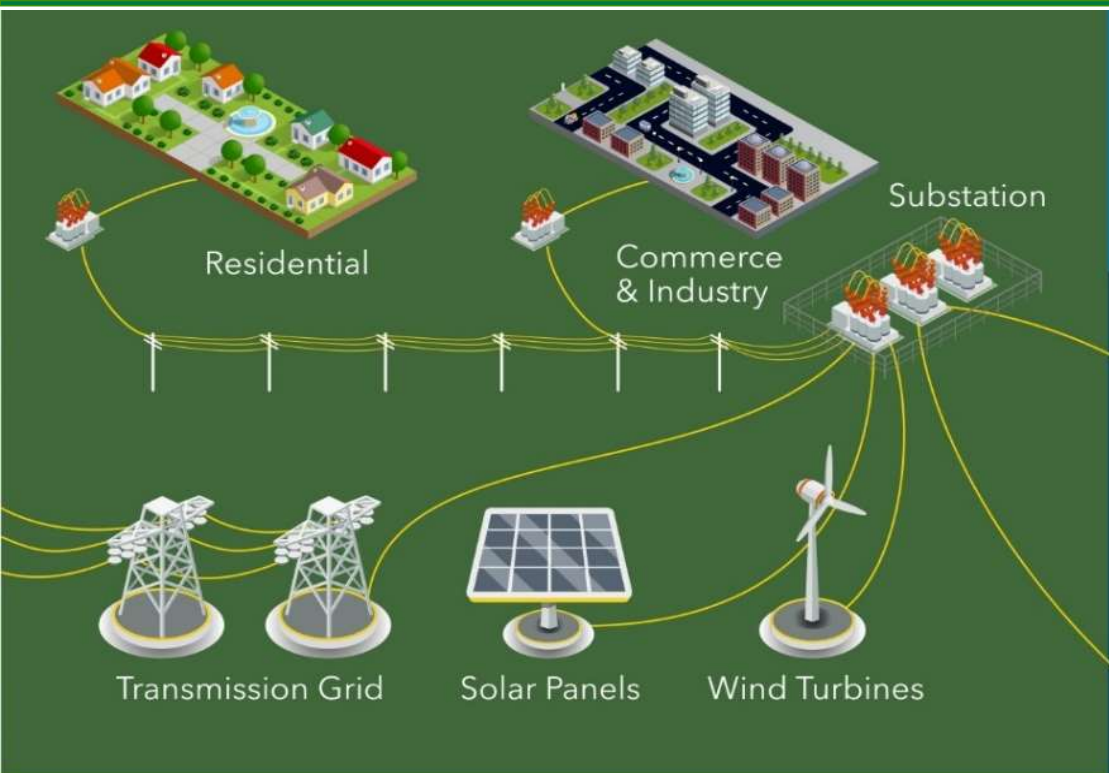
Source: DOE CHP Installation Database (U.S. installations as of August 31, 2020)

Flexible Combined Heat and Power Systems: Decarbonization

- Decarbonization is a major policy topic in many states and cities
 - Aggressive CO₂/greenhouse (GHG) reductions of 40% by 2030 and 80% by 2050
 - Focus on economy-wide electrification to get to net zero carbon
- Major push against natural gas in some areas
 - Over 20 cities in California and others in the Northeast have banned natural gas in new construction
 - Efforts to stop investment in natural gas infrastructure
 - Pipelines
 - Natural gas CHP



Flexible Combined Heat and Power Systems

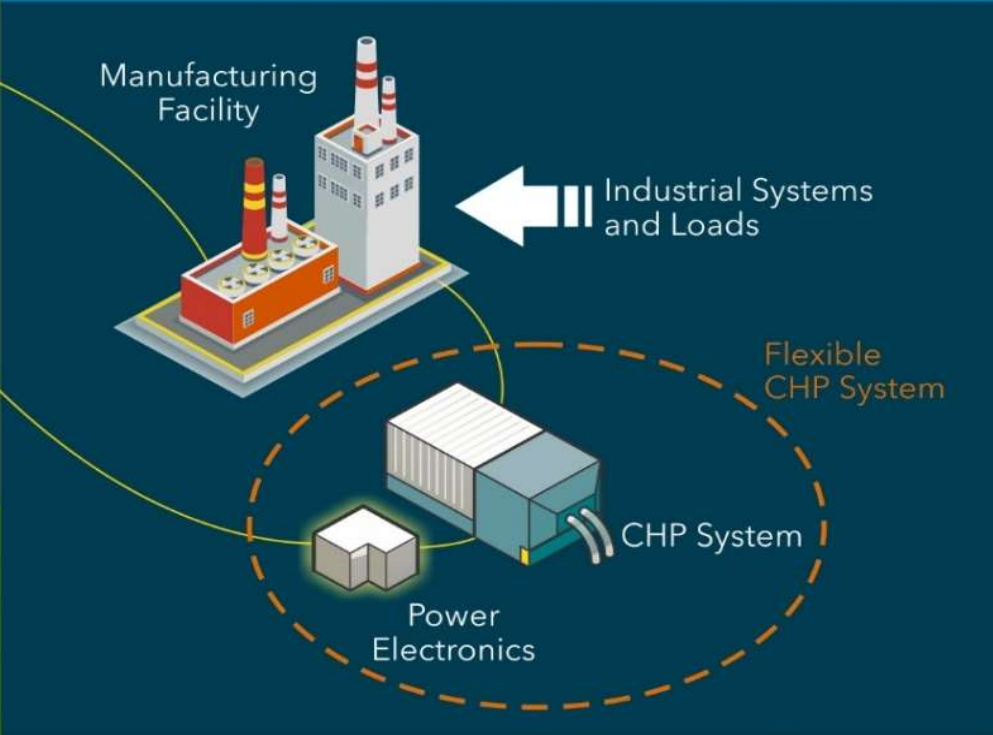


TODAY'S ELECTRIC GRID

- Power system serves residential, commercial, and industrial loads, and interconnects with a growing number of intermittent renewable energy resources

NEW CONCEPT

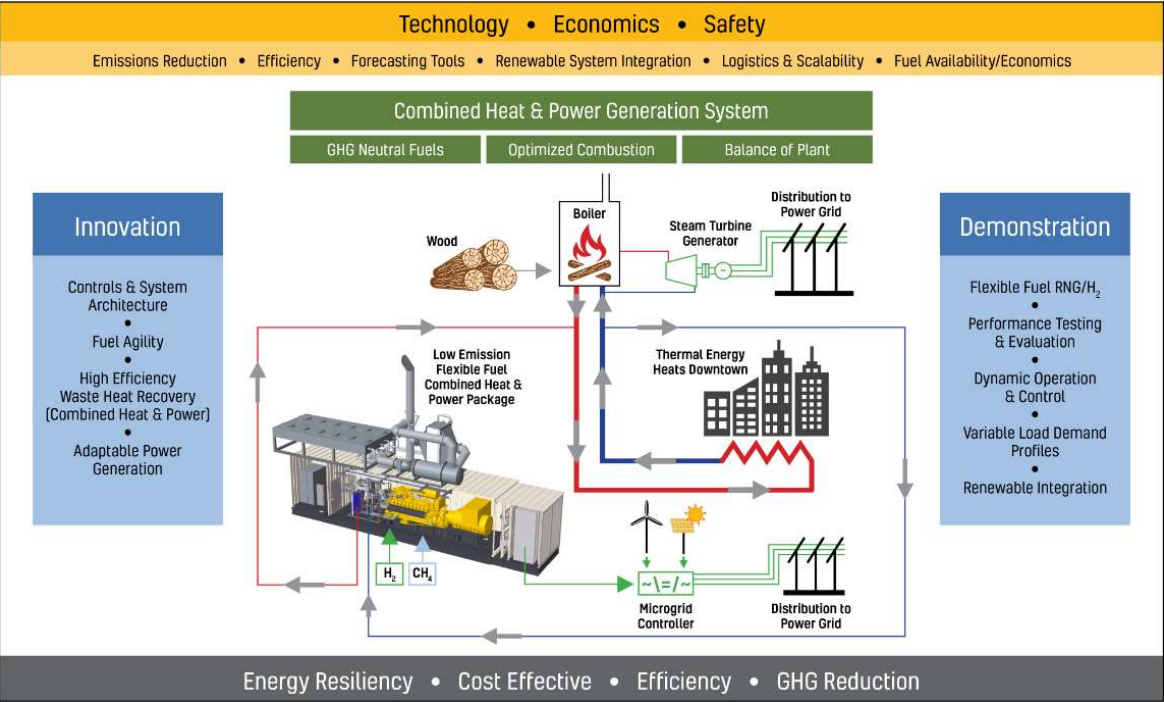
- Flexible CHP system provides electricity and thermal energy for plant processes and operations
- Flexible CHP system provides additional generating capacity when grid demand increases and/or renewable resources are not available. Flexible CHP also can provide other services, such as frequency regulation, to keep the grid stable



Flexible Combined Heat and Power Systems: Caterpillar Example

Technology Summary

Caterpillar Inc. has teamed with The National Renewable Energy Laboratory and District Energy St. Paul to demonstrate a 2MW flexible natural gas/hydrogen combined heat and power (CHP) system at a municipal generating station. The project team brings together technical experts in combustion, engine design, hydrogen chemistry, energy conversion, and system integration with a leader in renewable energy for municipal CHP to develop and demonstrate a unique-to-the-industry power delivery and control system.



Key Personnel

Dr. David Todd Montgomery – Caterpillar
Michael Peters – National Renewable Energy Lab
Michael Burns – District Energy St. Paul

Program Summary

Federal funds: \$4.55m
Period of performance: Cost-share: \$7.16m
36 months Total budget: \$11.71m

| | Key Milestones & Deliverables |
|--------|---|
| Year 1 | <ul style="list-style-type: none">Complete requirements documentationComplete subsystem sizing and specification |
| Year 2 | <ul style="list-style-type: none">Complete system layout and designComplete bill of material |
| Year 3 | <ul style="list-style-type: none">System commissioning completeFinal Report |

Technology Impact

Caterpillar is a world leader in electric power products including engines, switchgear, and battery systems. This program will seed effort in adding natural gas/hydrogen flexible fuel CHP systems to the wide options space for stationary power applications.

RG Technologies and Feedstocks



- Food Waste
- Animal manure
- Wastewater Treatment (WWTP)
- Landfill gas (LFG)



- Agricultural residue
- Forestry and forest product residue
- Energy crops
- Municipal solid waste (MSW)

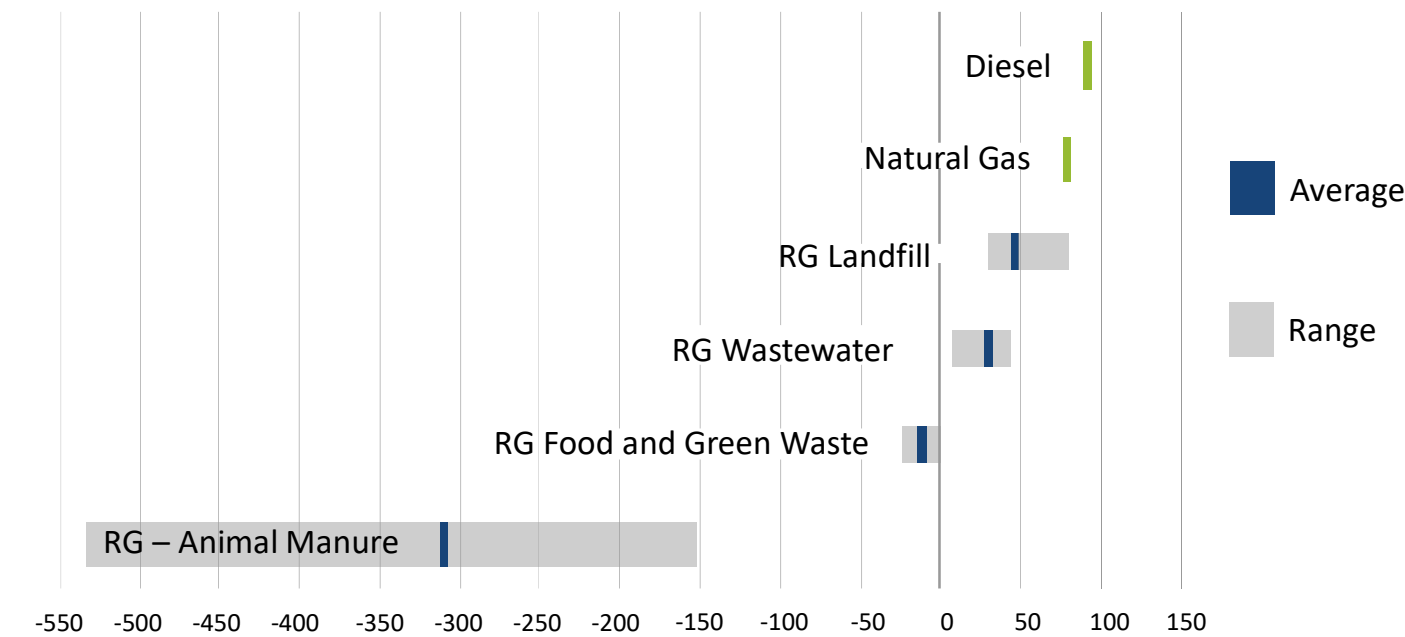


- Green Hydrogen from renewable electricity
- Blue Hydrogen from natural gas with carbon capture

Source: AGA Foundation, Renewable Sources of Natural Gas: Supply and Emissions Reduction Assessment, 2019

Carbon Intensities of RG Feedstocks

- RG:
- Contributes to sustainable waste management
 - Reduces methane from organic wastes
 - Displaces fossil fuels

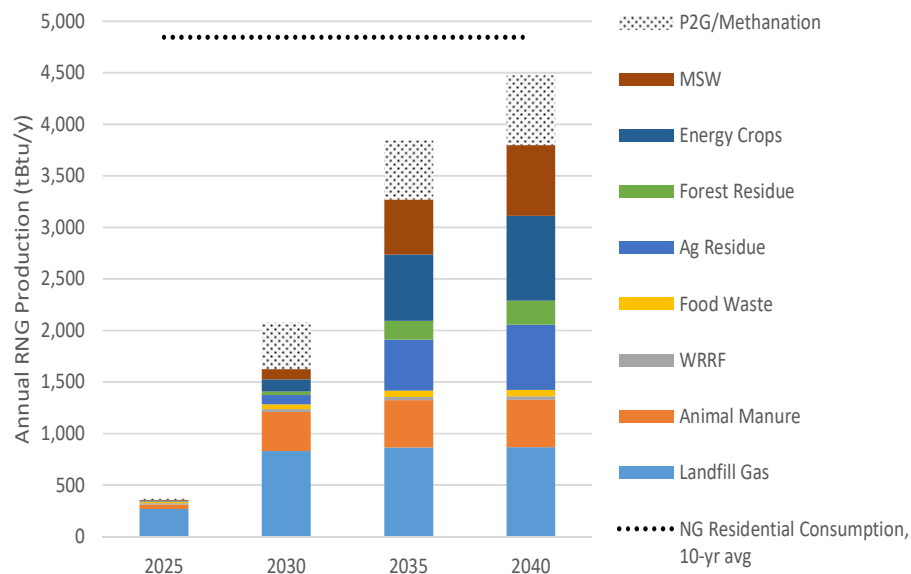
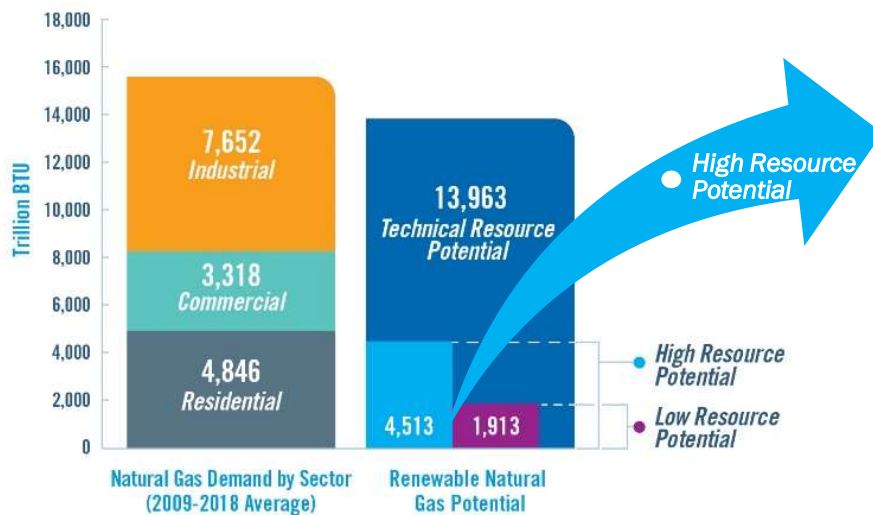


Carbon Intensity (g CO2e/MJ) – Current Low Carbon Fuel Standard Pathways

Source: WRI, Renewable Natural Gas As A Climate Strategy: Guidance For State Policymakers, 2021

RG Resource Potential

- High resource case: 4.5 Tcf of RG by 2040
- Represents 60% of industrial use of natural gas
- Cost competitive with other emission reduction strategies, \$55-300/ton of GHG emission reductions



Source: AGA Foundation, Renewable Sources of Natural Gas: Supply and Emissions Reduction Assessment, 2019

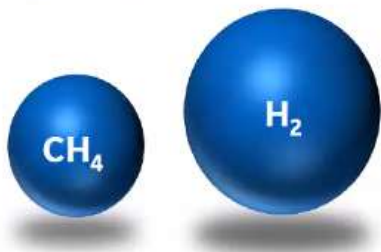
Use of Hydrogen (H2) as a Fuel will Require System Changes

Use of hydrogen as a gas turbine fuel requires system changes



Fuel System

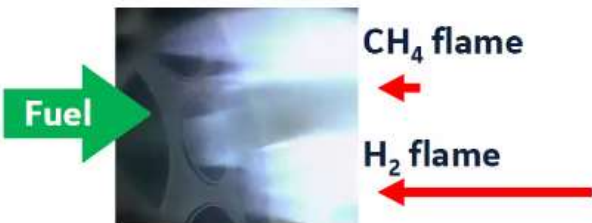
Methane (CH₄): 912 lb/ft³
Hydrogen (H₂): 275 lb/ft³



To deliver the same energy content, hydrogen requires 3X more volume flow

Combustion System

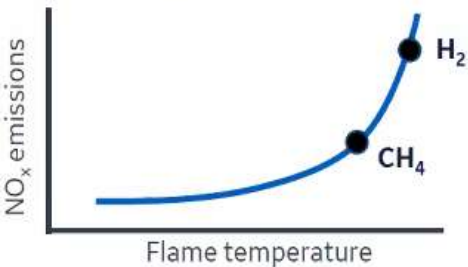
Methane (CH₄): ~30–40 cm/sec
Hydrogen (H₂): ~200–300 cm/sec



Hydrogen flames may increase risk of damage to combustion hardware

Emissions Aftertreatment

Methane (CH₄): ~3,565 °F
Hydrogen (H₂): ~4,000 °F



Operating on hydrogen may increase NO_x emissions

Operating a gas turbine on blends of hydrogen or on 100% hydrogen may require changes to key power plant systems, but this has been successfully demonstrated

Case Study: California's Self Generation Incentive Program

- State program to provide incentives for distributed generation projects to reduce peak energy demand.
- All gas generation technologies are required to blend a minimum amount of renewable fuel beginning in 2017.
- All projects applying after 2020 must use 100% renewable fuel.
- Generation projects earn \$2.00/W + \$0.60/W biogas adder.

Table 6.5.1: Minimum Renewable Fuel Blending Requirement

| Application Year | % Renewable Fuel Required |
|------------------|---------------------------|
| 2016 | 0% |
| 2017 | 10% |
| 2018 | 25% |
| 2019 | 50% |
| 2020 | 100% |

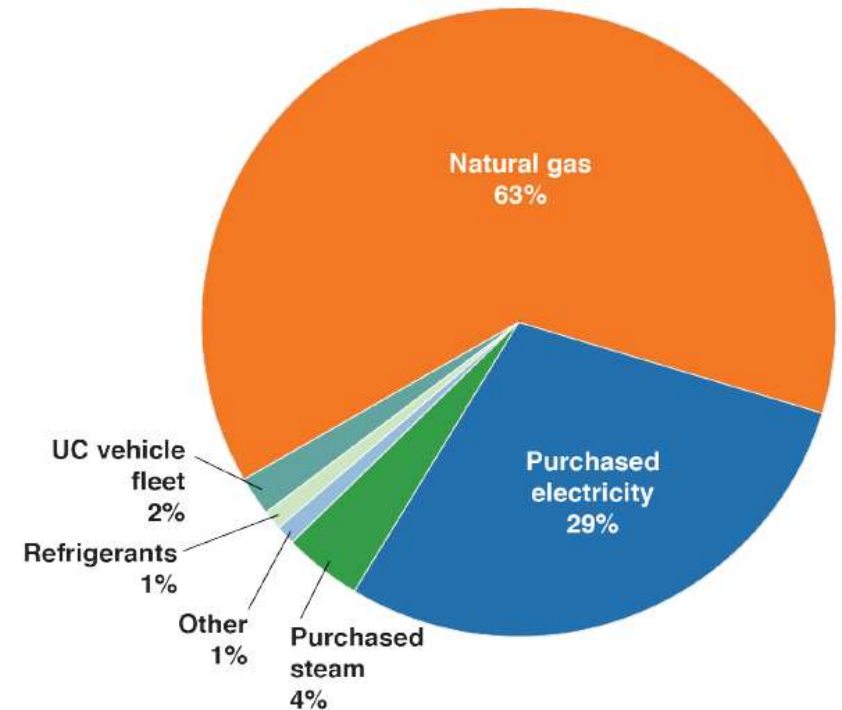
[Self-Generation Incentive Program HANDBOOK, October 2, 2020, V.9.](#)
[Table 6.5.1: Minimum Renewable Fuel Blending Requirement](#)

Additional Incentives to Consider

- Renewable Electricity Production Tax Credit (PTC). Option to claim Investment Tax Credit (ITC) in lieu of claiming PTC.
 - Bioenergy Market Adjusting Tariff (BioMAT) – February 1, 2021 Prices:
 - Category 1 (WWTP) - \$0.128/kWh
 - Category 2 (Dairy) - \$0.188/kWh
 - Low Carbon Fuel Standard
 - Fuel Cells are NEM Eligible, but awaiting final CPUC decision
-

University of California GHG Emission Sources

- The UC System consists of:
 - 10 campuses
 - 5 medical centers
 - 3 national labs
- CHP at 7 campuses
- On-campus combustion of natural gas is primary decarbonization challenge

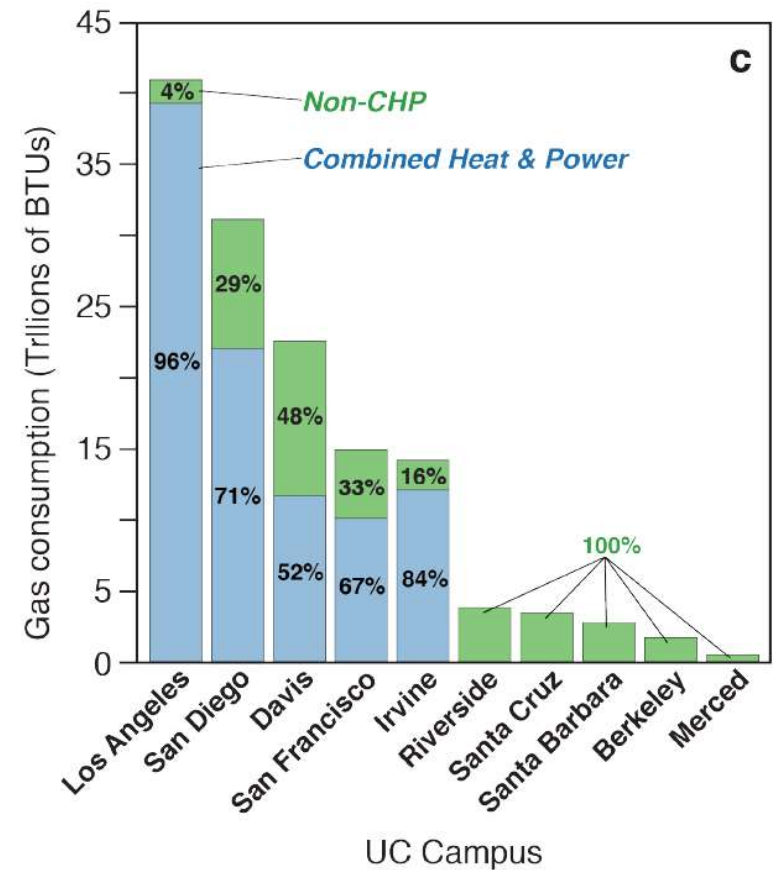


Source: University of California Strategies for Decarbonization: Replacing Natural Gas; TomKat Natural Gas Exist Strategies Working Group Report to the TomKat Foundation, February 2018

UC Natural Gas Consumption by CHP and Non-CHP Use

Note: Two campuses have CHP that are not reflected in the chart:

- UC Berkeley's CHP plant was owned & operated outside the UC system until 2017
- UC Santa Cruz's plant came online in 2016



Project Snapshot: UCSD Microgrid

University of California San Diego

San Diego, CA

Application/Industry: University Campus

Capacity: 35.2 MW

Prime Mover: Two 13.5 MW gas turbines, 3 MW steam turbine, 2.8 MW fuel cell.

Solar PV: 2.4 MW array

Fuel Type: Natural gas for CHP / directed biogas for fuel cell.

Thermal Use: Domestic hot water, cooling water and electricity production.

Installation Year: 2001 for gas turbine, 2011 for the fuel cell.

Highlights:

- Trilogy has a Biogas Purification Plant at the City of San Diego Point Loma Wastewater Treatment Plant.
- 1.6 Million SCF/day of digester biogas is processed for injection into SDG&E natural gas pipeline and nominated to BioFuel Energy's fuel cells at UCSD and to San Diego South Bay Water Reclamation Plant.
- Fuel cell recovered heat used to drive a 350-ton absorption chiller for campus cooling.



University of California, San Diego (fuel cell installed in microgrid)

SOURCE: [UCSD Triton Magazine](#)

Summary

- CHP is the most efficient way to generate power with any fuel
- CHP's high efficiency provides carbon reduction today.
- CHP systems can be fueled by a variety of fuels including green hydrogen and renewable gas.
- CHP's efficiency and resilience advantages will remain as RG and hydrogen use increase

The U.S. DOE CHP Technical Assistance Partnerships are available to:

- Provide screenings for technical and economic feasibility
- Provide third party reviews
- Provide technical assistance along the project path

Thank you

Questions?

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